

DeWRS for Residual Management and ZLD

A real time, fully automated, chemical free, extremely low energy, Ceramic Membrane Process to De-Water solids. The **DeWRS** process allows for full recovery of both the water and solids. The solids can be organic (DOC), biomass, bacteria, and/or metals in any combination from which the water is removed until the solid forms a slump. The recovered water or filtrate is available for its end use such as drinking water.

Chemical Free

There are no chemicals, consumables or labor involved in the **DeWRS** process which eliminates most costs (>95%) associated with traditional concentrate wastewater management and disposal methods. **DeWRS** can operate continuously or on demand and has a 25-year design life. It can be a stand-alone process or integrated with other processes.



Residuals Management

The solids produced by **DeWRS** becomes at best a viable product with commercial value or at worst a very small solid waste handling disposal requirement which can be landfilled, or land applied as per regulations.

ZLD

Zero Liquid Discharge (ZLD) is achievable. **DeWRS** solves the technical and purification challenge when transitioning from a water phase to a solid phase. It is adapted to specific needs (configurable) and is used to dewater and recover metals, DOC, oil & solvents, organics, inorganics, and municipal sludge as essentially neat product.

Carbon Capture

DeWRS is a Carbon Capture process with a very small footprint and very low electrical energy requirement.

Capability

The solids / residuals are recovered at nominally 20% solids. **DeWRS** is applied in high (multi MGD) and low flow applications.

Applications

Drinking Water Filtration Plants
Concentrating DAF Waste & Clarifier Bottoms
Product Recovery, Mining of Water for Metals & Nutrients
Filter Reject / Backwash Waste Dewatering

Municipal Sludge Concentration Algae & Pathogen Removal Replaces Filter Presses & Centrifuges





Process

DeWRS recovers fluids such as water that are rich in solid contaminates or second phase constitute. Contaminates are filtered or phase separated to a sludge with a slump or as neat product to customer requirements. The heart of **DeWRS** consists of proprietary ceramic membrane technology using dynamic shock.

Eliminates

Conventional Solutions for dewatering require chemicals (polymer), labor, consumables and high maintenance which are eliminated with the *DeWRS* process. The elimination of these obsolete process inputs further contributes to the unmatched reduction in the operating and capital cost structures of the *DeWRS* process vs alternatives.

Operating Cost and Performance

ZLD costs \$0.64 / day at a 1MGD *Cuf* drinking water plant in operation since 2015.

Certification / Compliance

LT2ESWTR > 4 Log LRV; ANSI61; NEC - UL508A

Solids, Different Water, Composition & Set Points









Watch DeWRS Technology HERE

Watch **DeWRS** Operating: **HERE**

Watch Cuf with DeWRS HERE

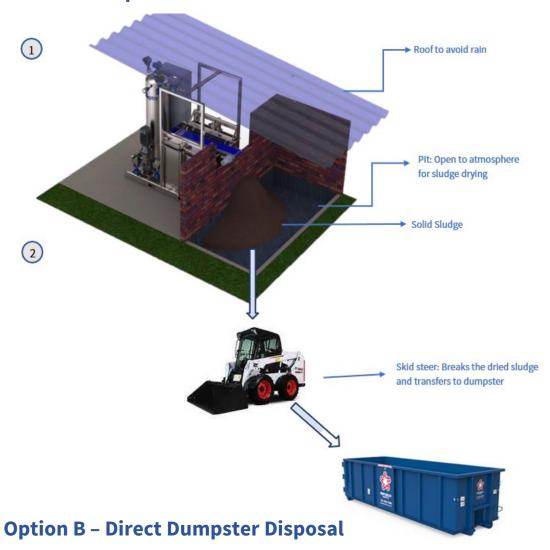
Available in D4, D80, D160





Solids Management Options

Option A - Pit Disposal





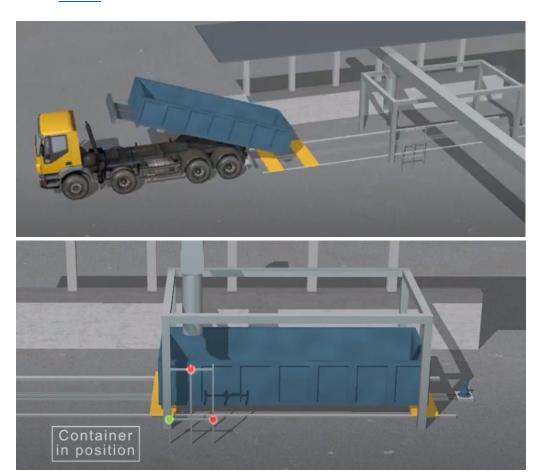
*Plastic or Cardboard Lined Dumpster Advised

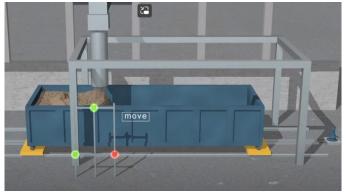


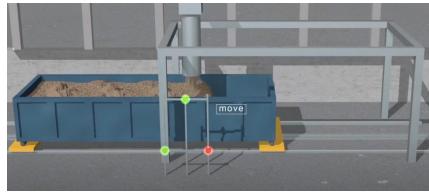


Option C – Automated Dumpster Positioning

Watch video **HERE**

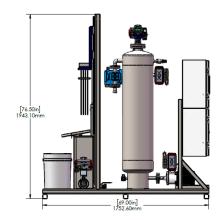






Retrieved from <u>Dumpsterveyor™ - D.R. Cordell (cordellmfg.com)</u>

DeWRSPilot Verification / D4









Equipment Specifications *				
Duty	>99%		Membrane Life	20 Years
Automatic Turndown	0-100% Flow		Wetted Material	Stainless Steel
Filtrate Loss	0%		TMP Suction Range	0-0.7 Bar (0-10 PSI)
Operating Modes	Demand Flow		Gasket Material	Viton Or EPDM
Filtration Mode	Outside In		NEC	NFPA70, NFPA79 NFPA496, UL508A
Concentrate	~ 20% Solids		Remote	Internet / Wi-Fi
Application Engineering Data				
Power	480 Volt, 3Ø, 50/60Hz 6 FLA		Concentrate Inlet	2.5cm (1") Camlock
Network	ProFinet		Filtrate Outlet	2.5cm (1") Camlock
Instrument Air	1 cfm Oil Free 6 Bar (100 PSI)		Air Supply	1.27cm (1/2") NPT
Weight Dry/Wet	225 kg (550 lbs)/		Solids	Tray→ Bucket

^{*}May vary with each application

